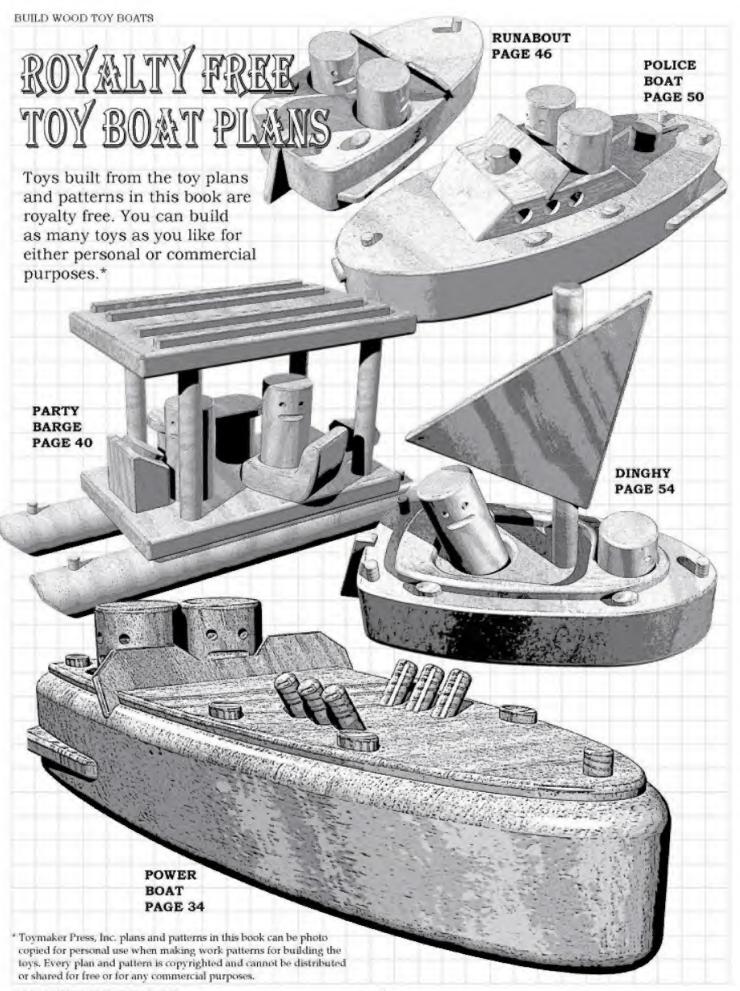


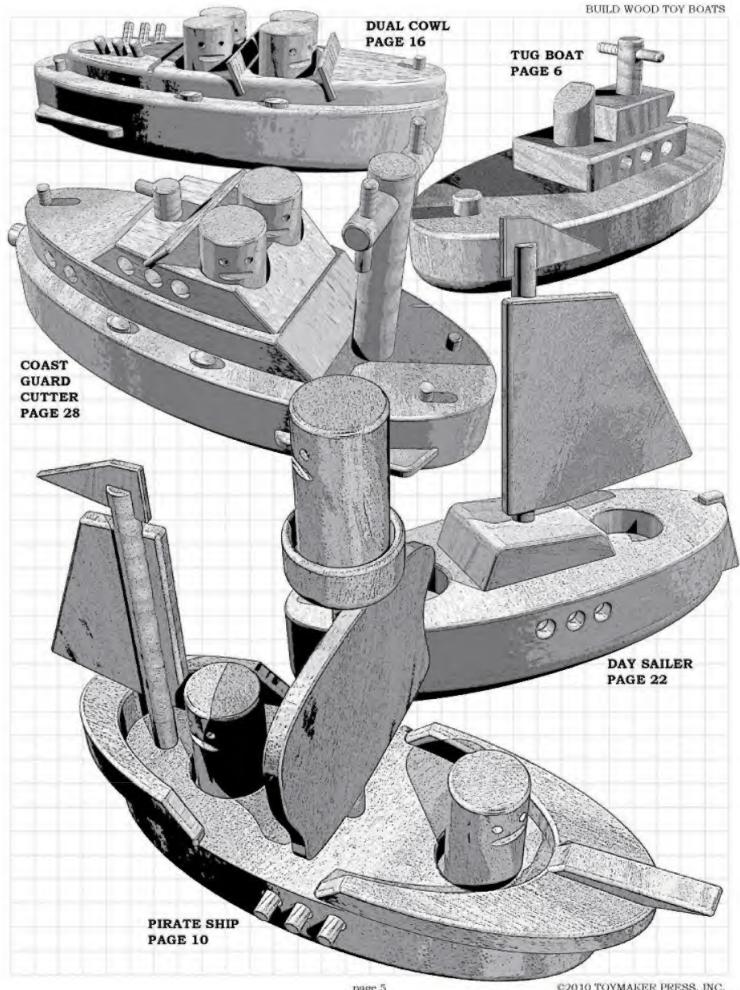


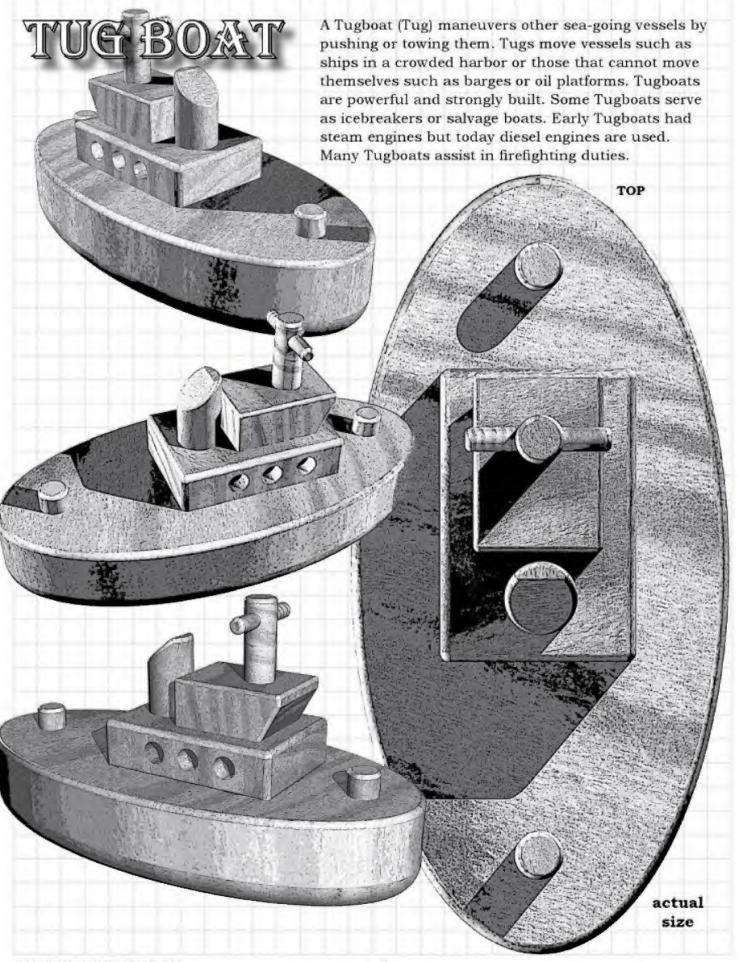
BUILD WOOD TOY BOATS

PIRATE SHIP	
DUAL COWL	16
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Complete Full-Size Wood Toy Patterns for Toy Tug Boats, Sail Boats, Pirate Ships, Cutters, Power Boats, Party Barges and more.

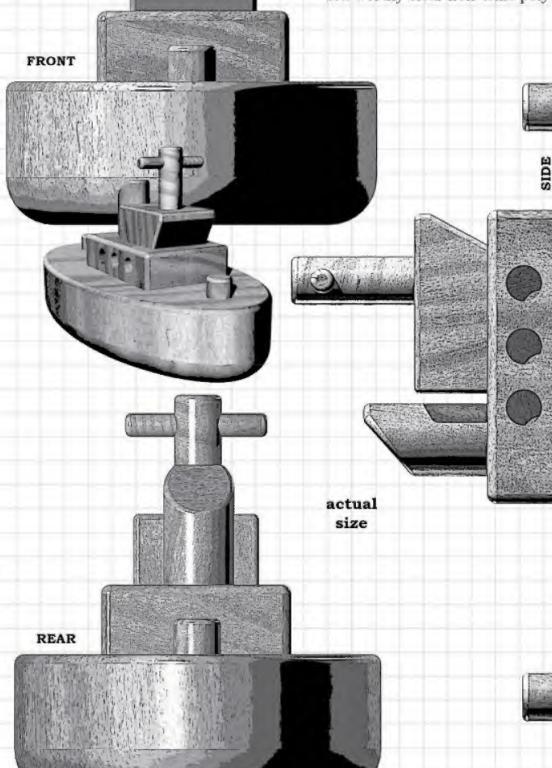






TUG BOAT

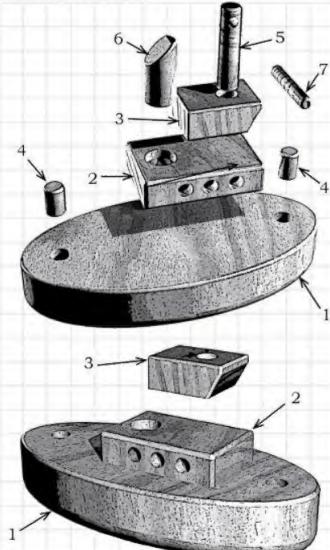
This rugged little Tug can be crafted with a saber saw or scroll saw and a hand or power drill. Build the Tug Boat from pine or white wood found at any home improvement store. Finish by adding a soft radius to each edge and applying several coats of sea-worthy clear non-toxic polyurethane enamel.



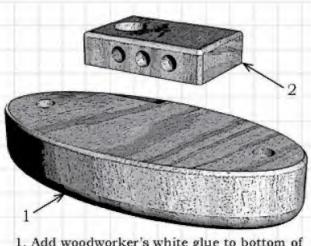
page 7

NOTE: Add radius to edges with sandpaper or router.

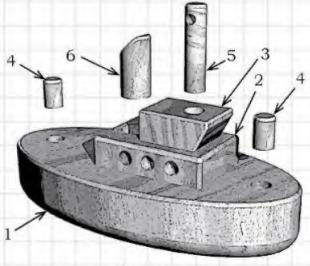
BUILD WOOD TOY BOATS



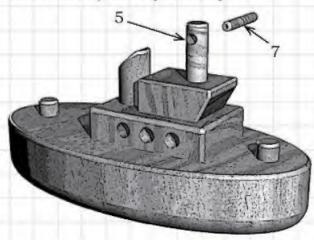
2. Apply woodworker's white glue to Part 3 and place into position on Part 2 as shown above. Let dry before proceeding.



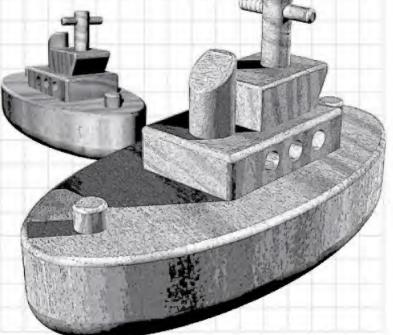
1. Add woodworker's white glue to bottom of Part 2. Press Part 2 into place on Part 1. Let assembly dry before proceeding.



3. Apply woodworker's white glue to ends of each Part 4 and apply glue to ends of Part 5 and Part 6. Insert each part into holes in Part 1, 2 & 3. Hole in Part 5 faces left/right.

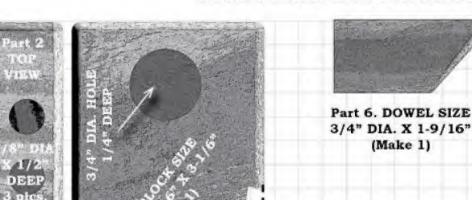


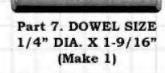
4. Apply woodworker's white glue to middle of Part 7. Press Part 7 into position into Part 5 of the assembly as shown above. Let dry.



TUG BOAT

BUILD WOOD TOY BOATS





TUG BOAT

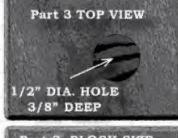




Part 4. DOWEL SIZE 1/2" DIA. X 3/4" (Make 2)



Part 5. DOWEL SIZE 1/2" DIA. X 2" (Make 1)



Part 3. BLOCK SIZE 3/4" X 1-3/8" X 1-15/16" (Make 1)

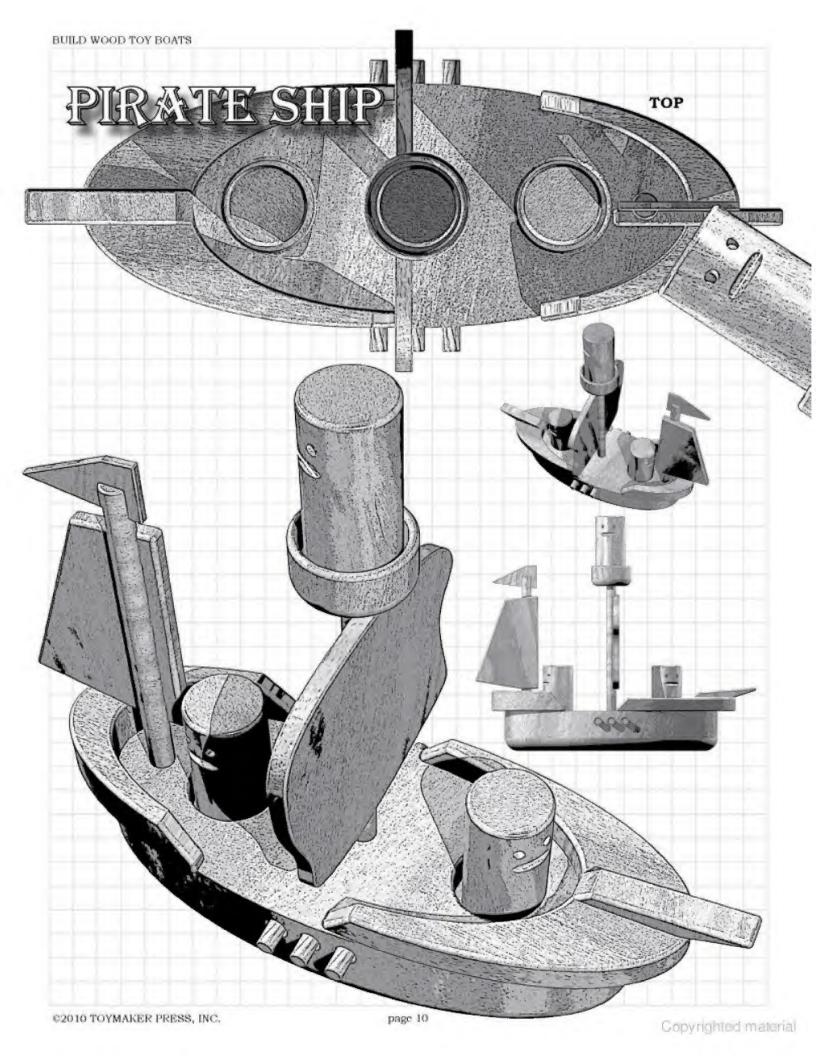
Note: Make a photo copy of each full size pattern. Cut out pattern from photo copy and spray the back side with removable adhesive. Adhere pattern to wood as a guide when sawing out the parts.

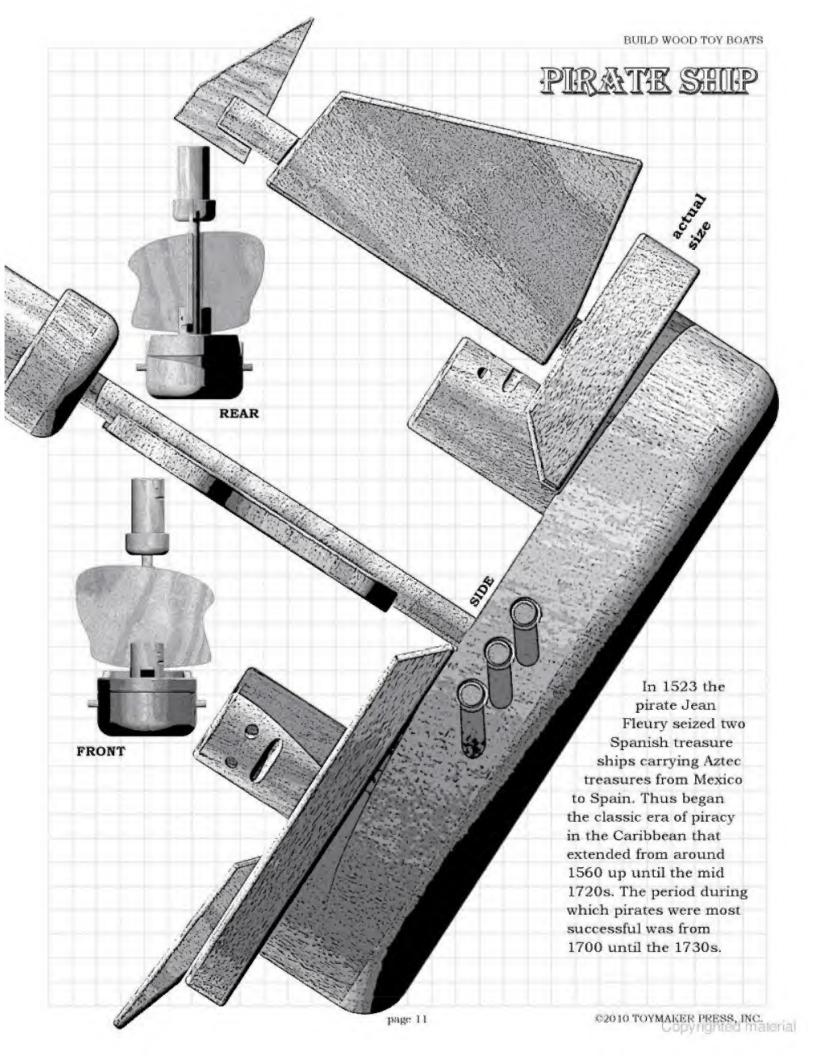
Part i TOP VIEW

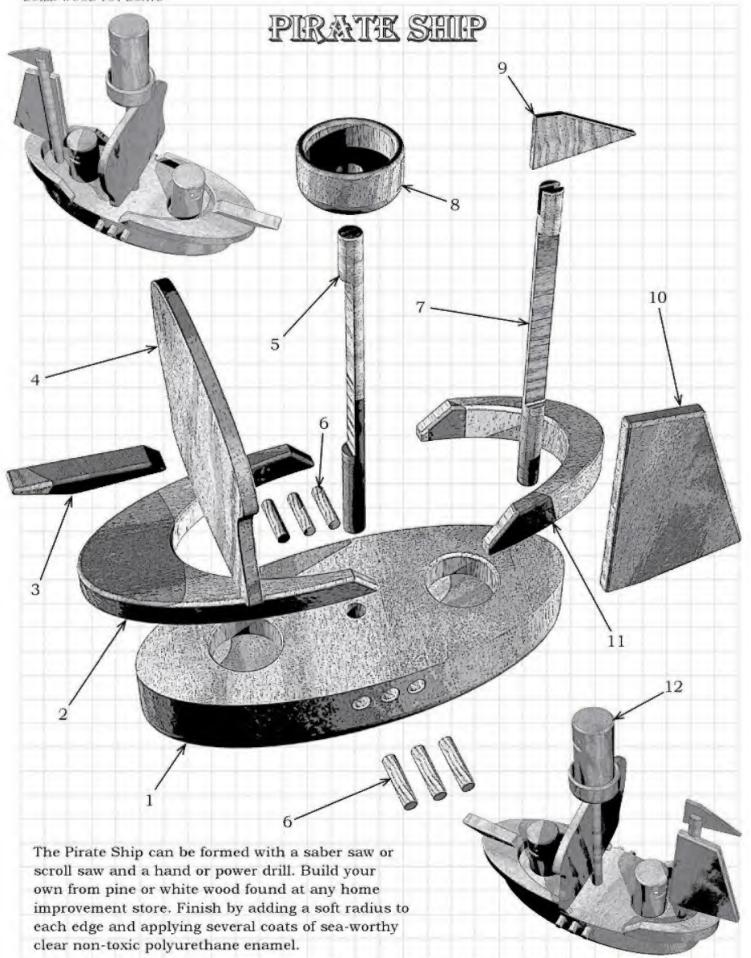
art 1 BLOCK 812E |2" X 4 1/8" X 8 1/

Part 1 SIDE VIEW

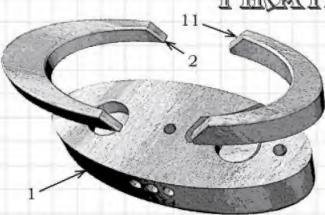
NOTE: All dimensions for block size are prior to cutting to shape.



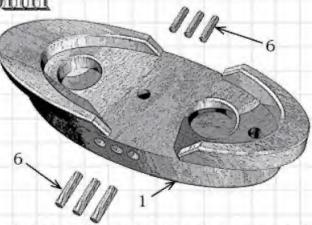




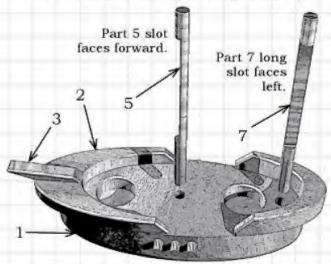
PIRATE SHIP



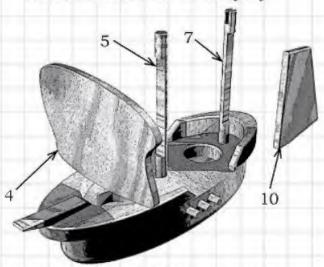
1. Add woodworker's white glue to bottom of Part 2 and Part 11. Press each in place on Part 1. Let assembly dry before proceeding.



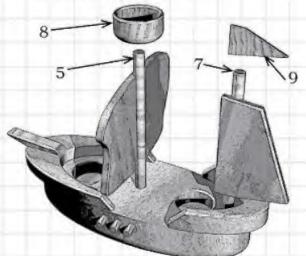
2. Add woodworker's white glue to one end of the 6 pieces of Part 6. Press Part 6 in place in 6 holes in Part 1. Let assembly dry.



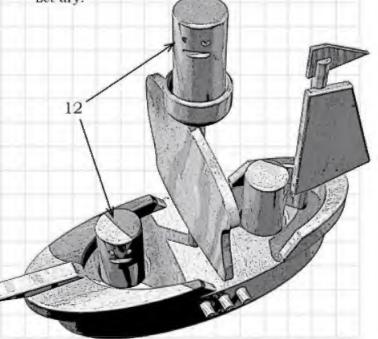
3. Apply woodworker's white glue to bottom of Part 3. Press into position on Part 2. Add glue to ends of Part 5 and Part 7 and press into place in Part 1. Let dry.



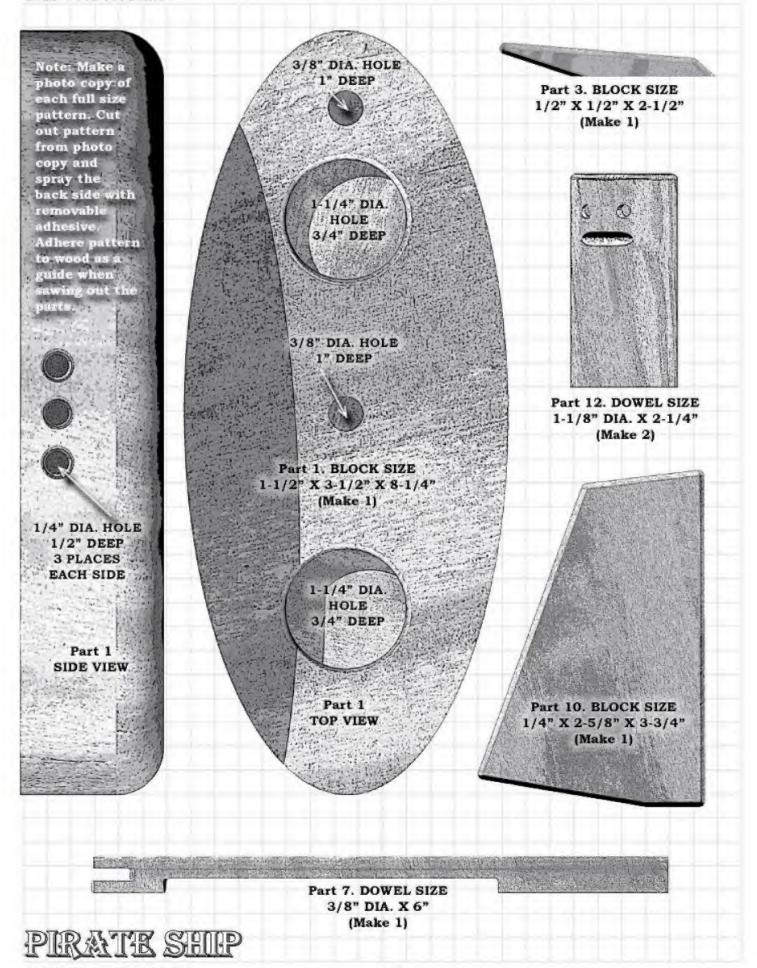
4. Apply woodworker's white glue to slot flats of Part 5 and Part 7. Press Part 4 and Part 10 into position on Part 5 and Part 7. Let dry.

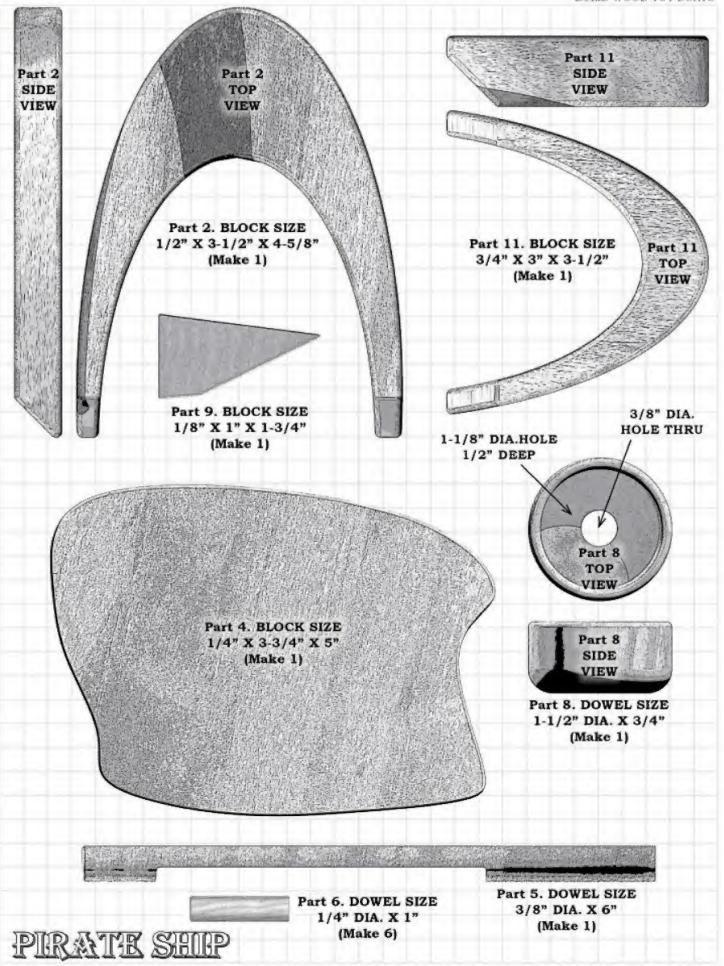


5. Apply woodworker's white glue to top of Part 5 and top slot of Part 7. Press Part 8 into position on Part 5. Press Part 9 into position on Part 7 as shown in the assembly above. Let dry.



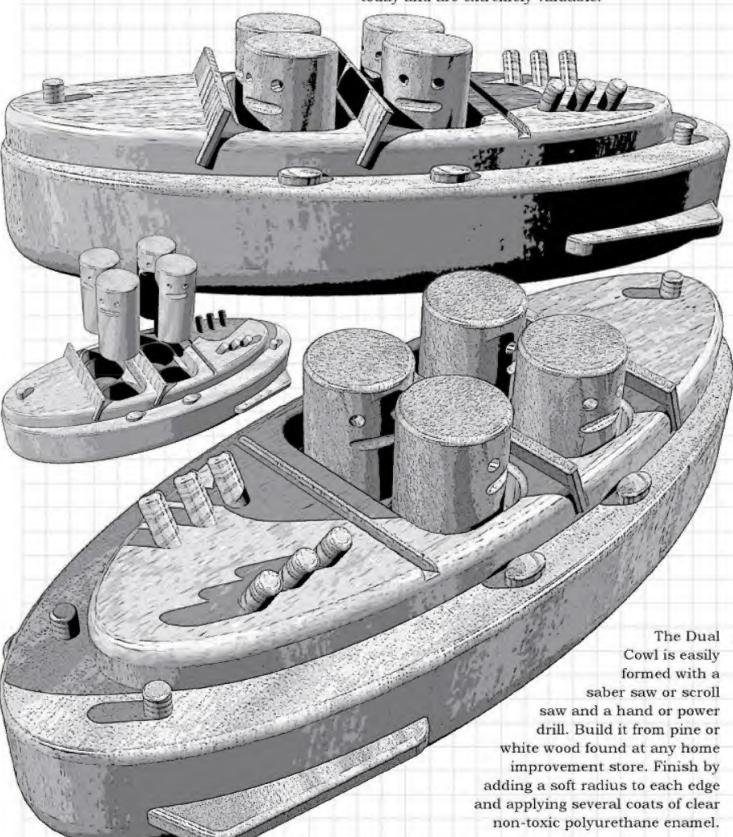
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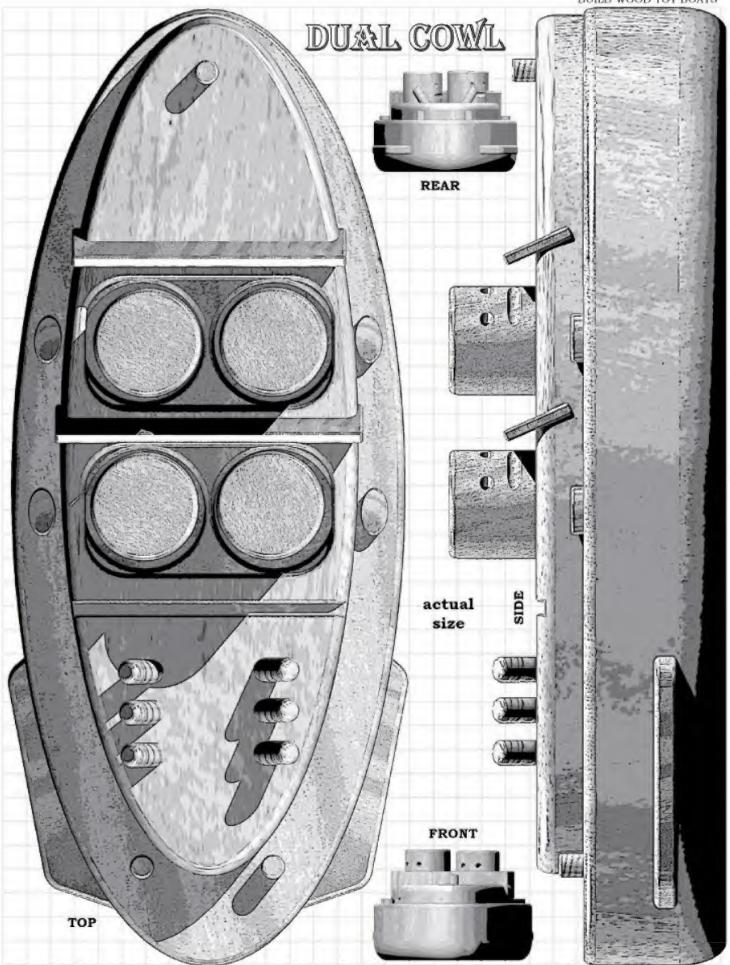


DUAIL COWL

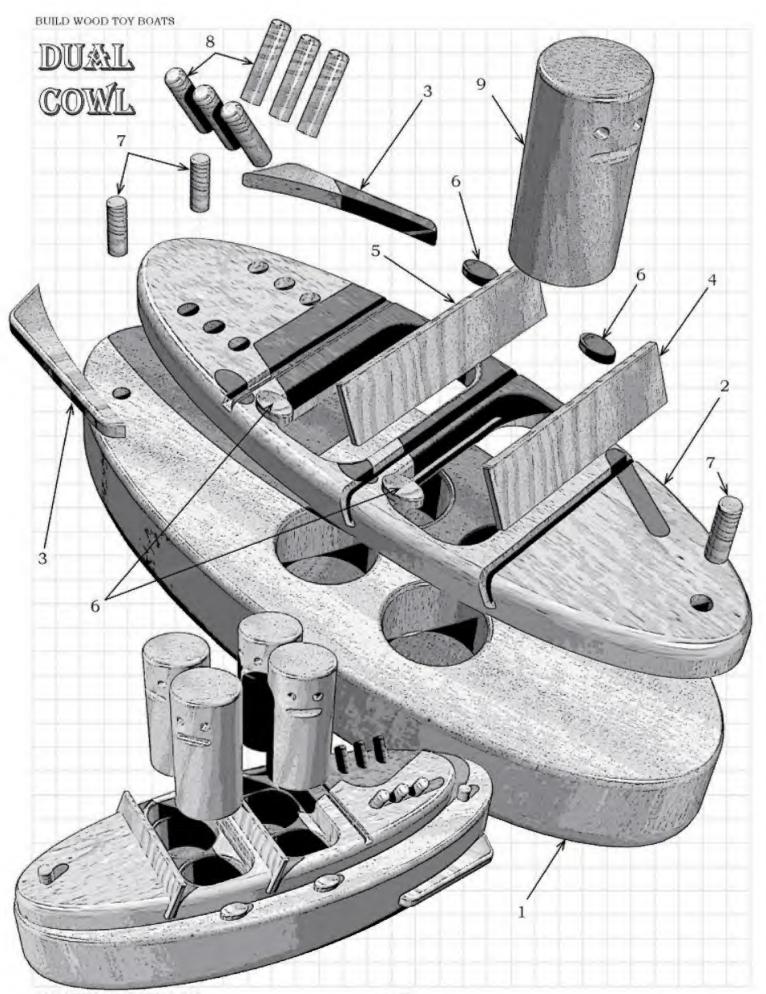
The magnificent Dual Cowl speed boats from the 1930s were the essence of class and style. Measuring 22 feet in length and with a top speed of 35 miles per hour the boats dominated the lake scene for a decade. The boats are much sought after today and are extremely valuable.

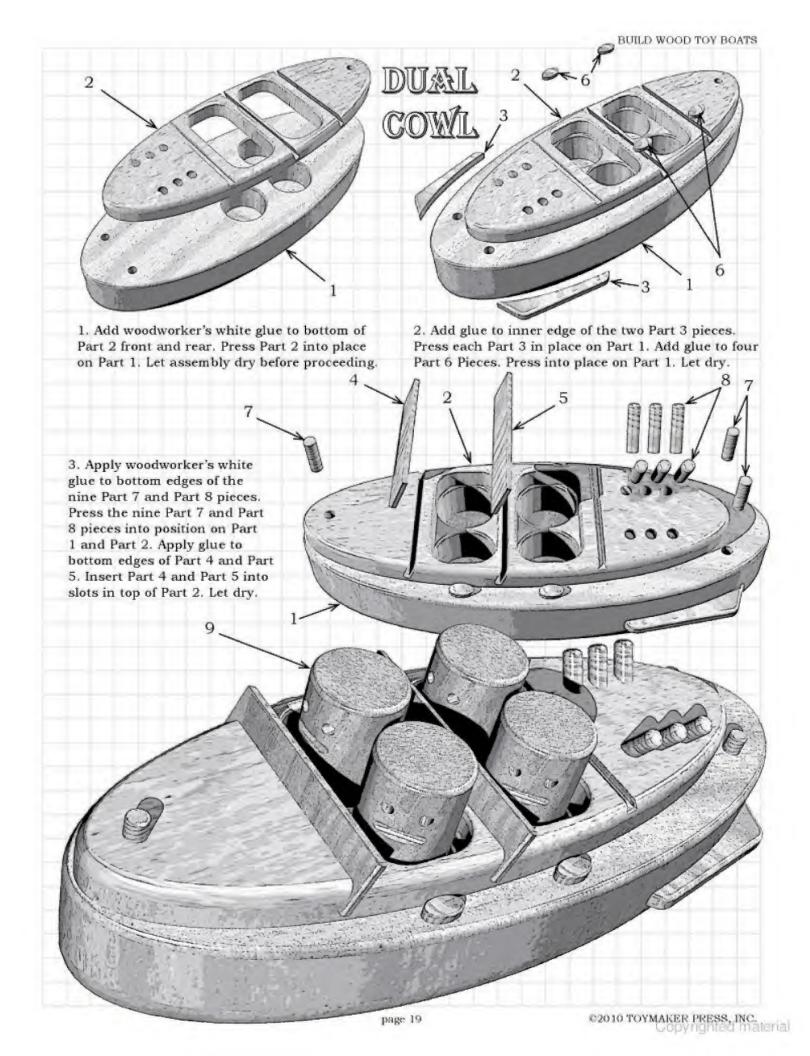


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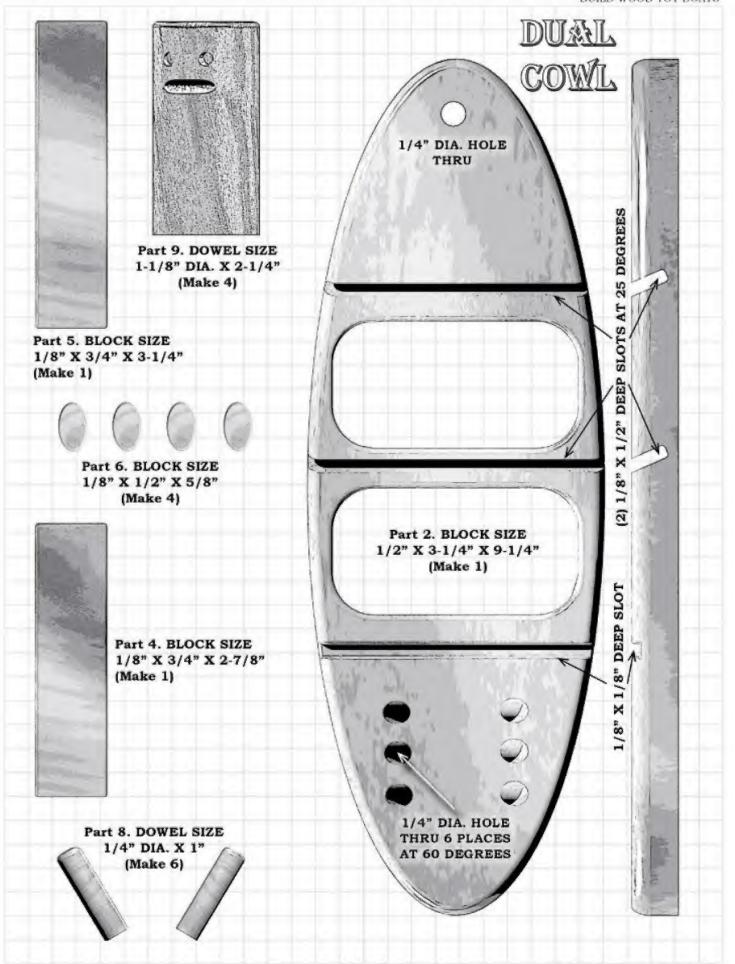
page 17

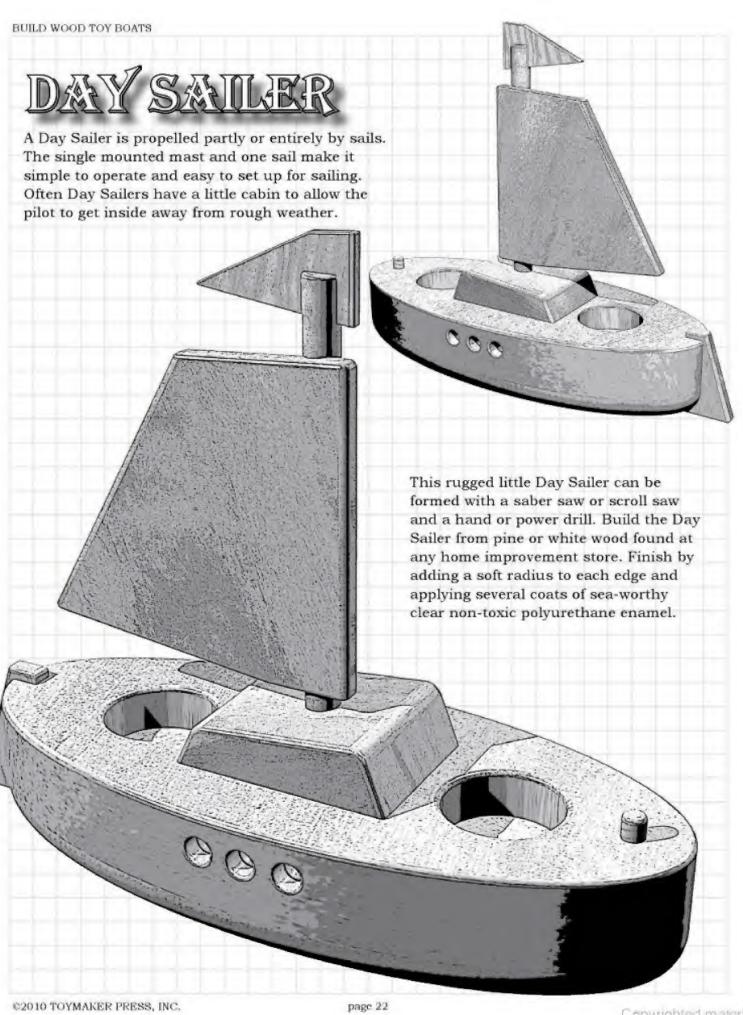


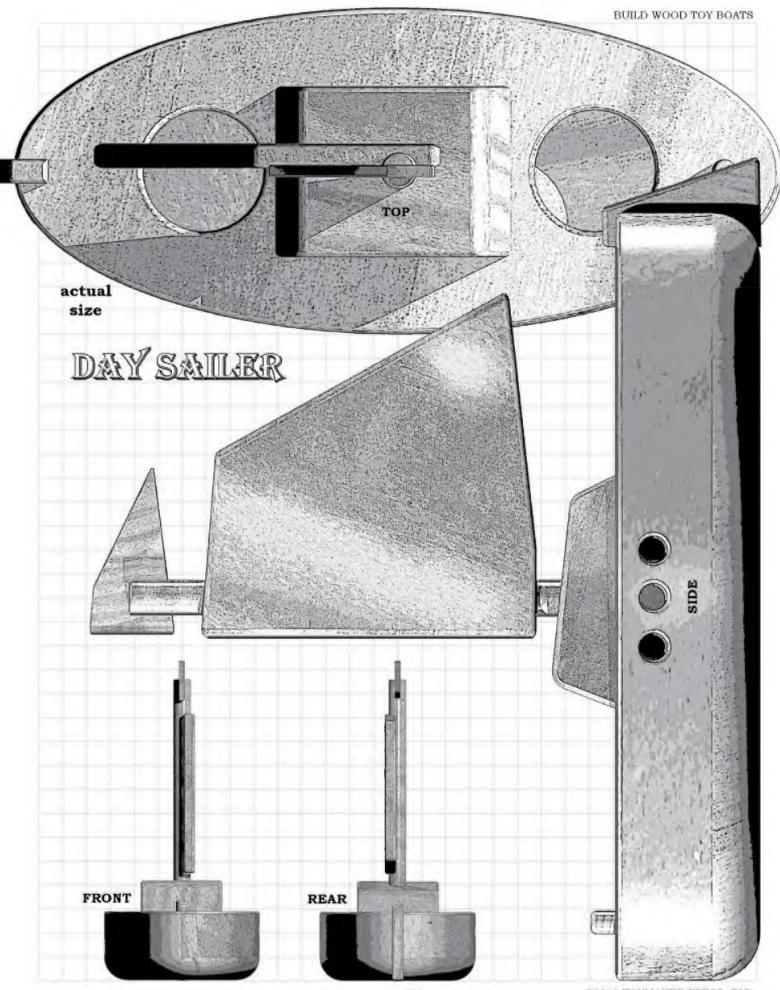


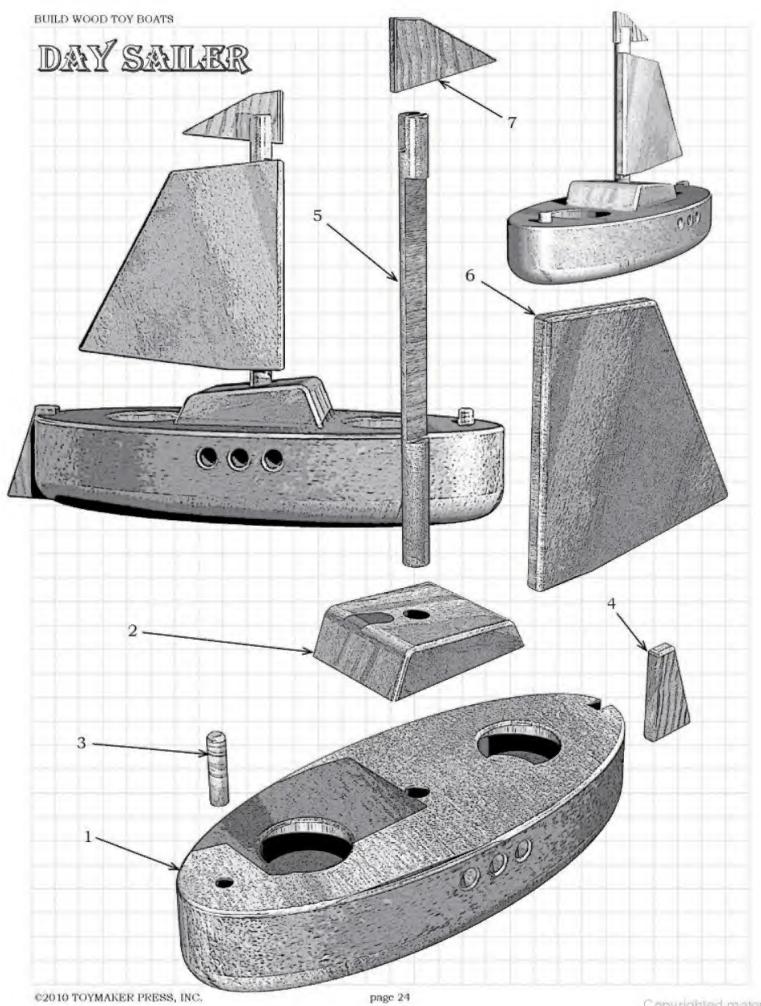
NOTE: Patterns shown are full size. Make photo copy for cutting guide. BUILD WOOD TOY BOATS DUML each full size pattern. Cut out pattern from photo copy Part 3. **BLOCK SIZE** and spray the back side with 1/4" X 3/4" X 3" removable adhesive. Adhere (Make 2) pattern to wood as a guide when sawing out the parts. 1-1/4" DIA. 1-1/4" DIA. Part 1 SIDE VIEW 1-1/4" DEEP 1-1/4" DEEP 1-1/4" DIA. 1-1/4" DIA. HOLE HOLE 1-1/4" DEEP 1-1/4" DEE! Part 1. BLOCK SIZE 1-1/2" X 4-1/4" X 10-1/4" (Make 1) . 1/4" DIA. HOLE 1/2" DEEP 2 PLACES Part 7. DOWEL SIZE 1/4" DIA. X 3/4" (Make 3) Part 1

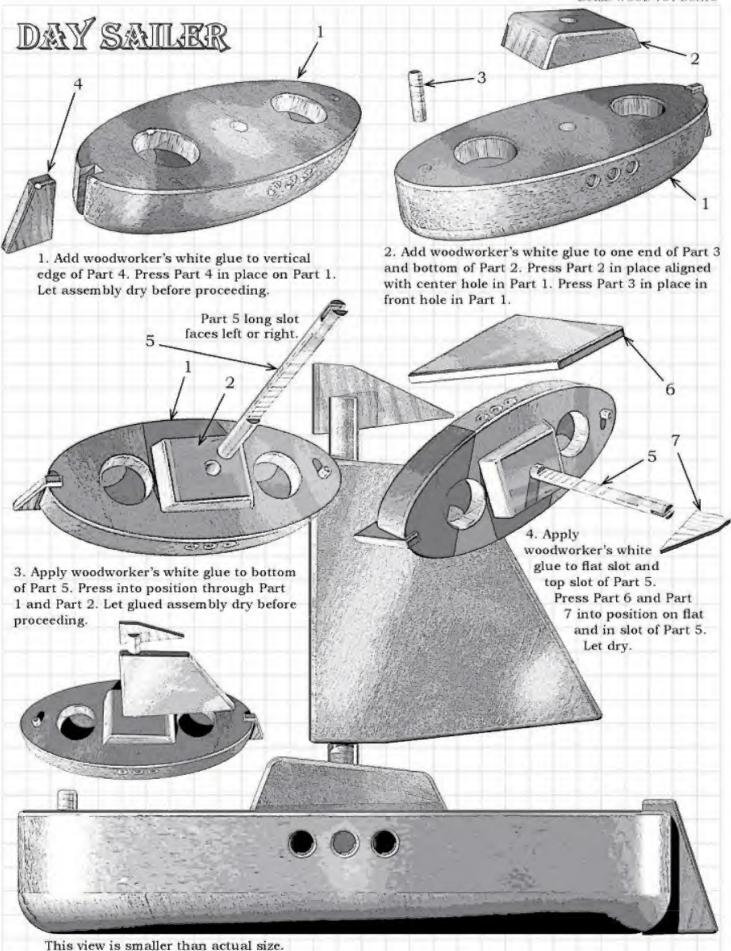
TOP VIEW



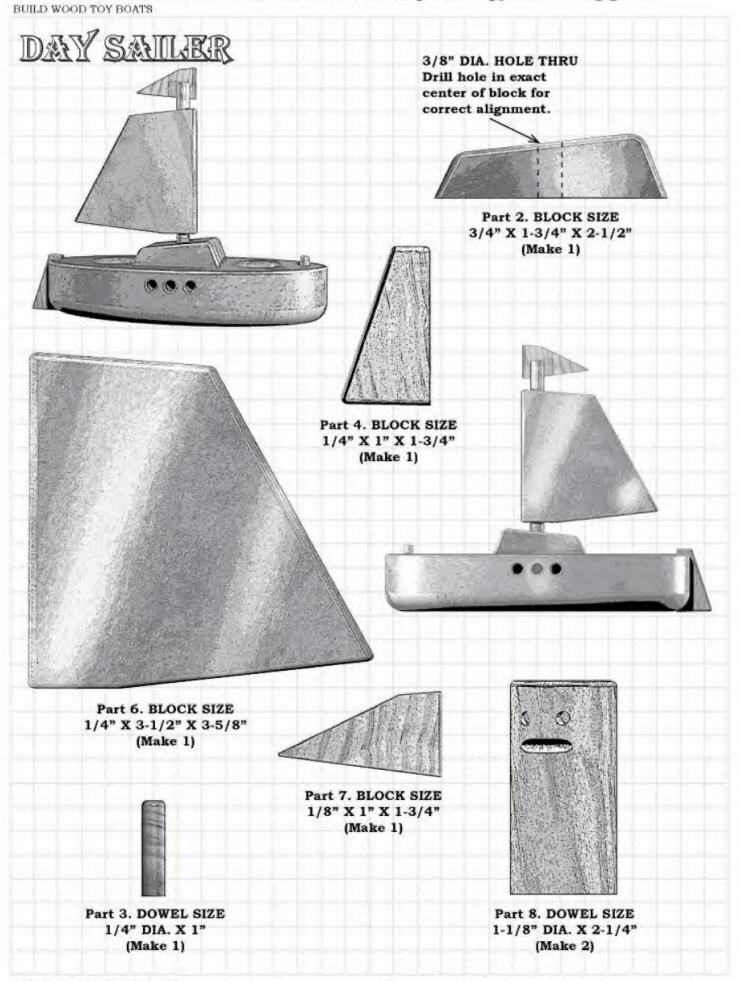


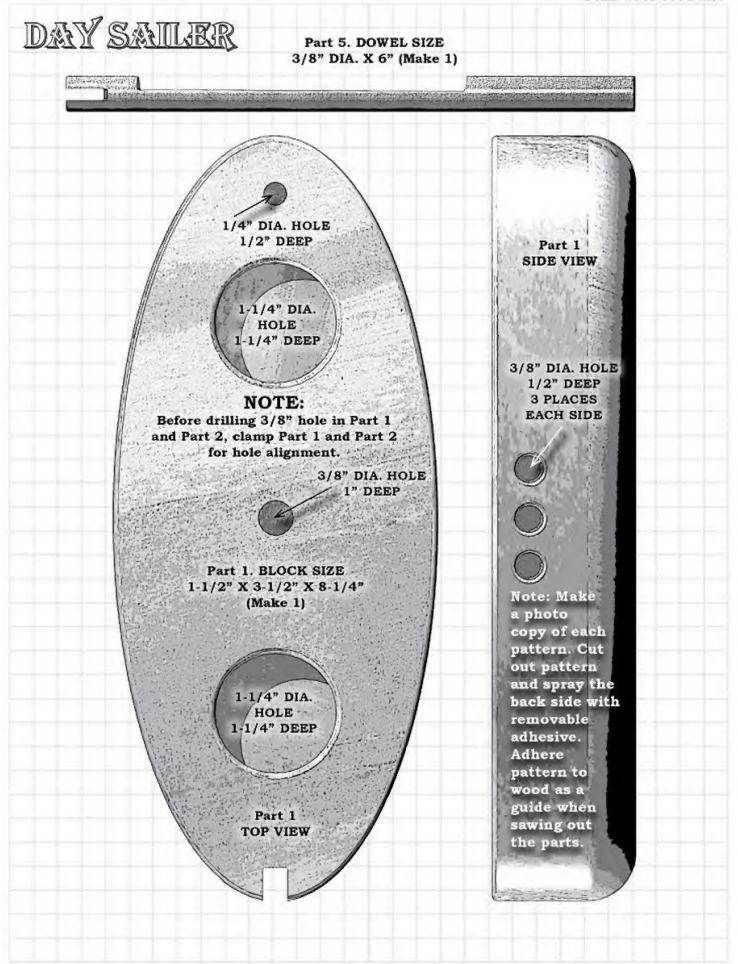


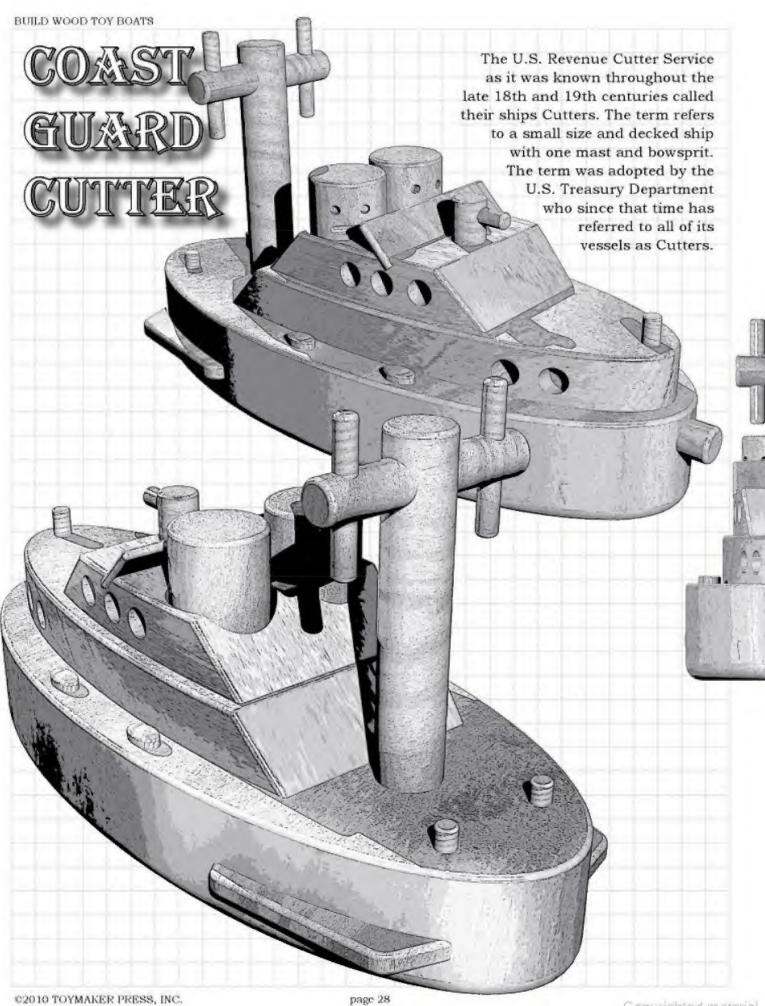


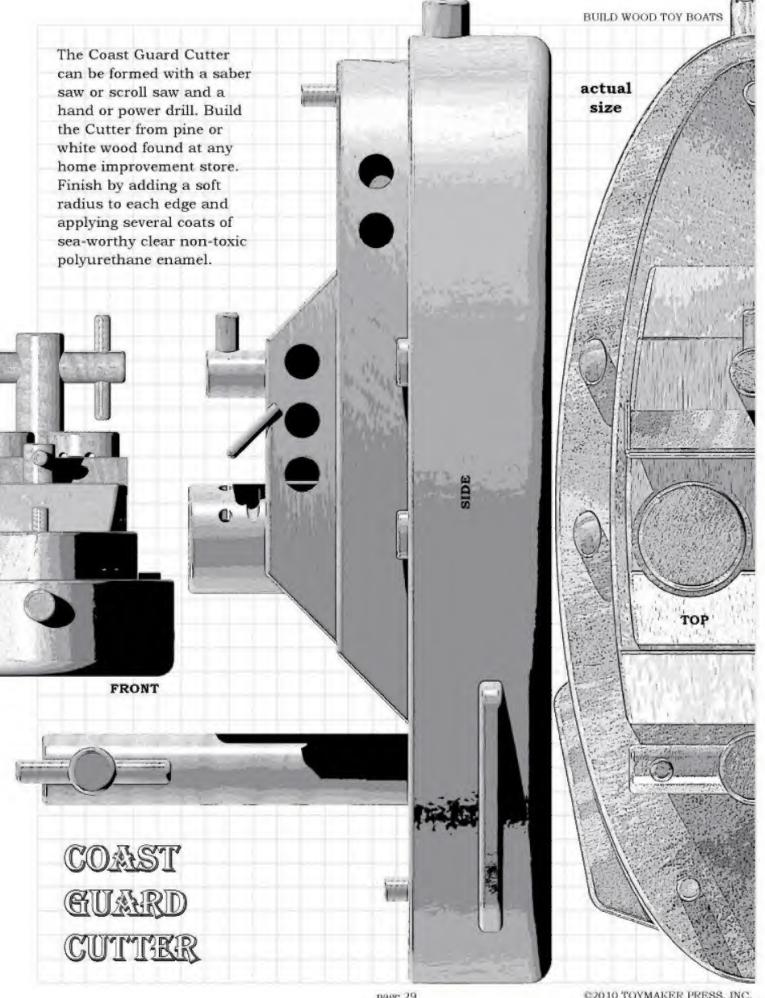


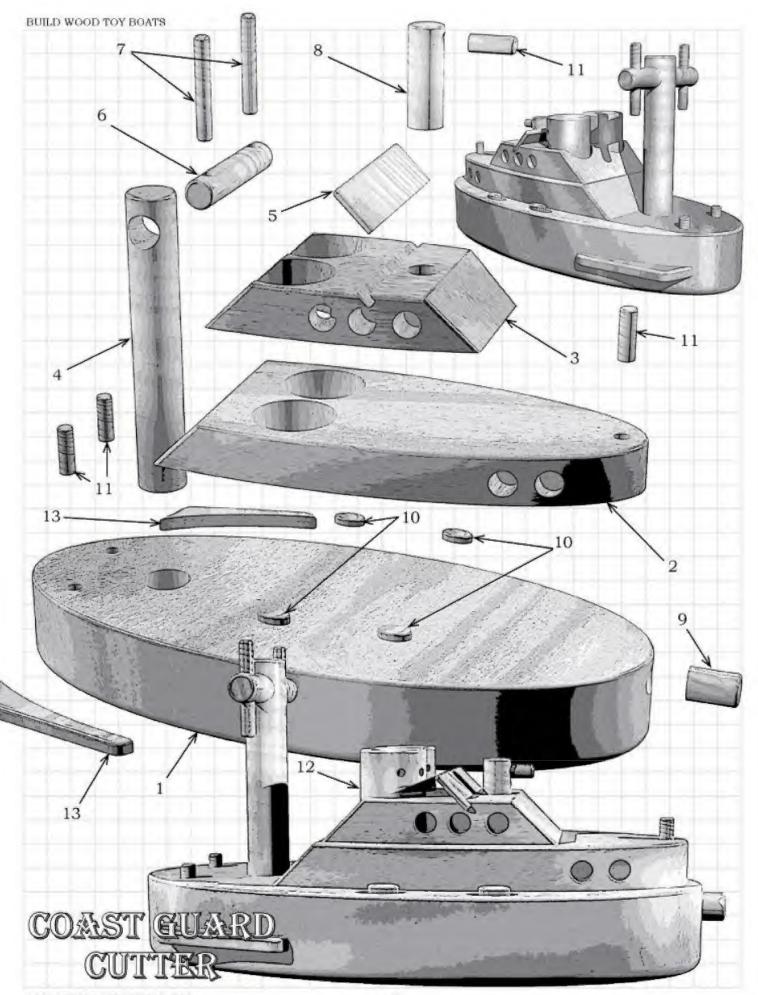
NOTE: Patterns shown are full size. Make photo copy for cutting guide.

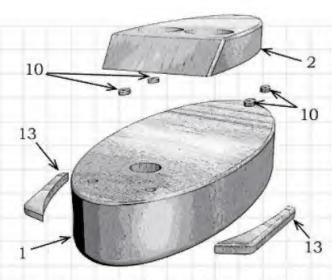




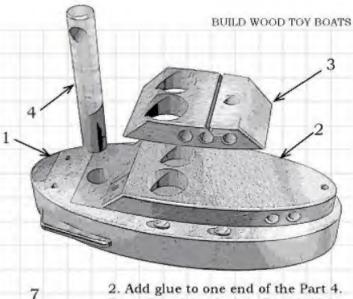




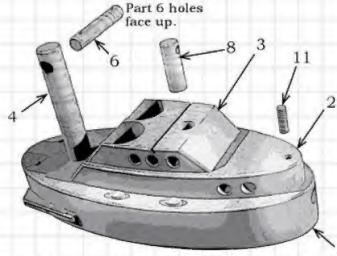




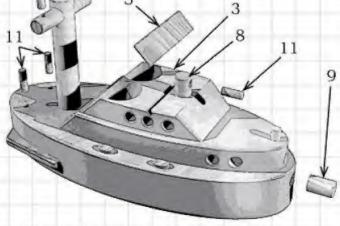
1. Add woodworker's white glue to bottom of Part 2 and four pieces of Part 10. Add glue to inside edge of two Part 13. Press each in place on Part 1. Let Dry.



2. Add glue to one end of the Part 4. Press Part 4 in place in Part 1. Hole in Part 4 faces left/right. Add glue to bottom of Part 3. Press Part 3 into place on Part 2. Let dry.

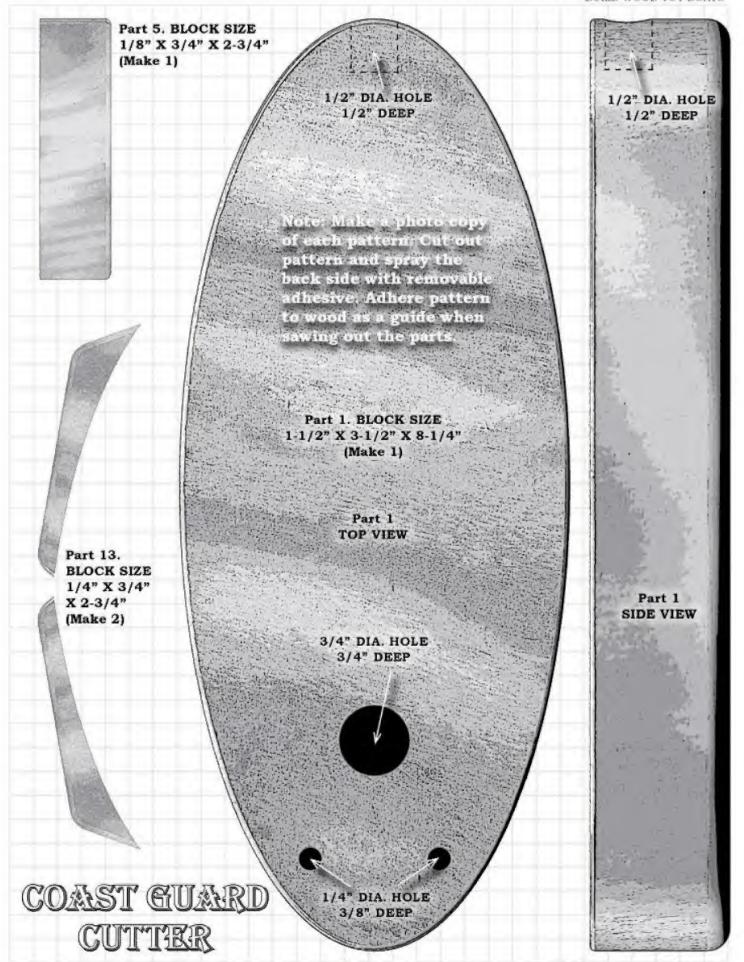


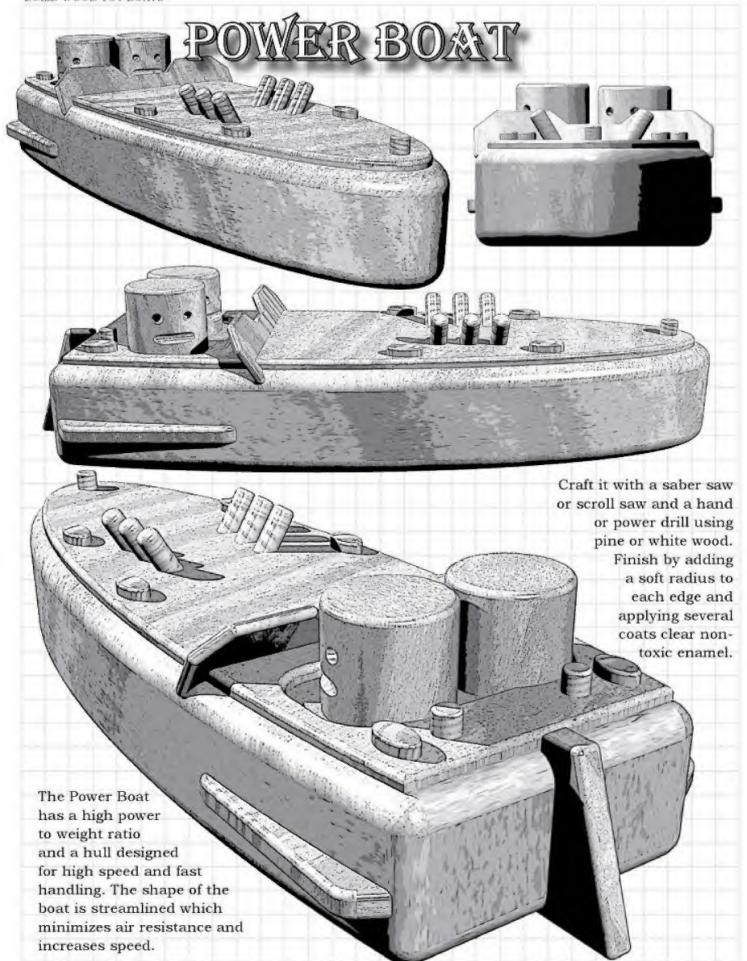
3. Apply woodworker's white glue to center of Part 6 and one end of Part 8 and one piece of Part 11. Press into position on Part 4, Part 3 & Part 2. Hole faces forward on Part 8. Let dry.

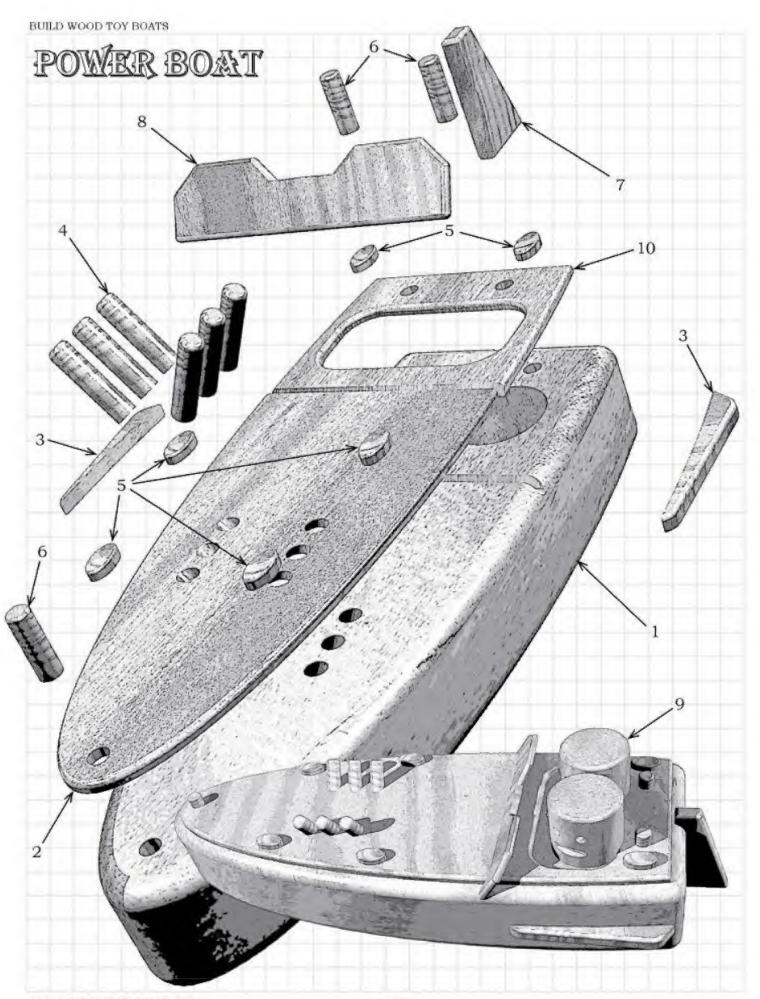


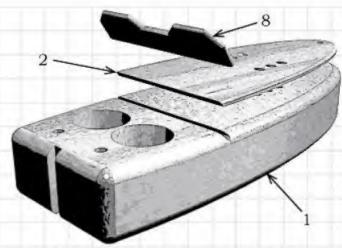
Apply glue to one end of Part 7, 9 and
 Press into position as shown above. Add glue to bottom edge of Part 5 and press into place in slot on Part 3. Let dry.







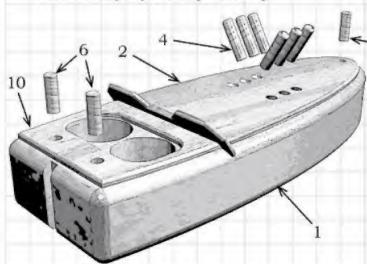




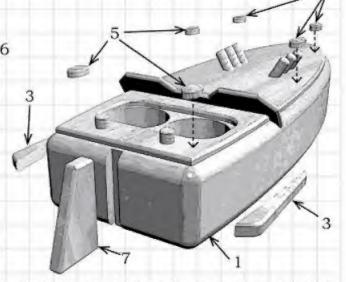
1. Add woodworker's white glue to bottom of Part 2 and bottom edge of Part 8. Press Part 2 in place on Part 1. Press Part 8 into slot in Part 1. Let assembly dry before proceeding.



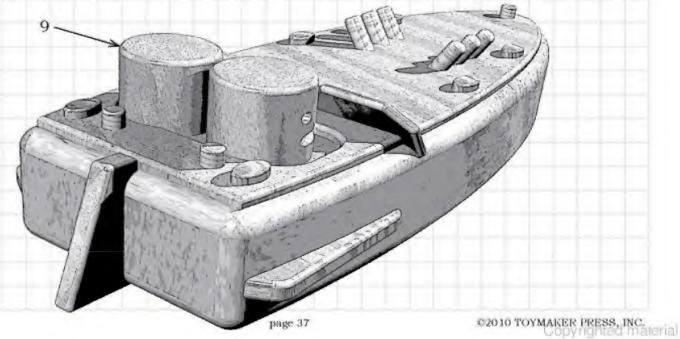
 Add woodworker's white glue to bottom side of Part 10. Press Part 10 into place on Part 1. Let assembly dry before proceeding.

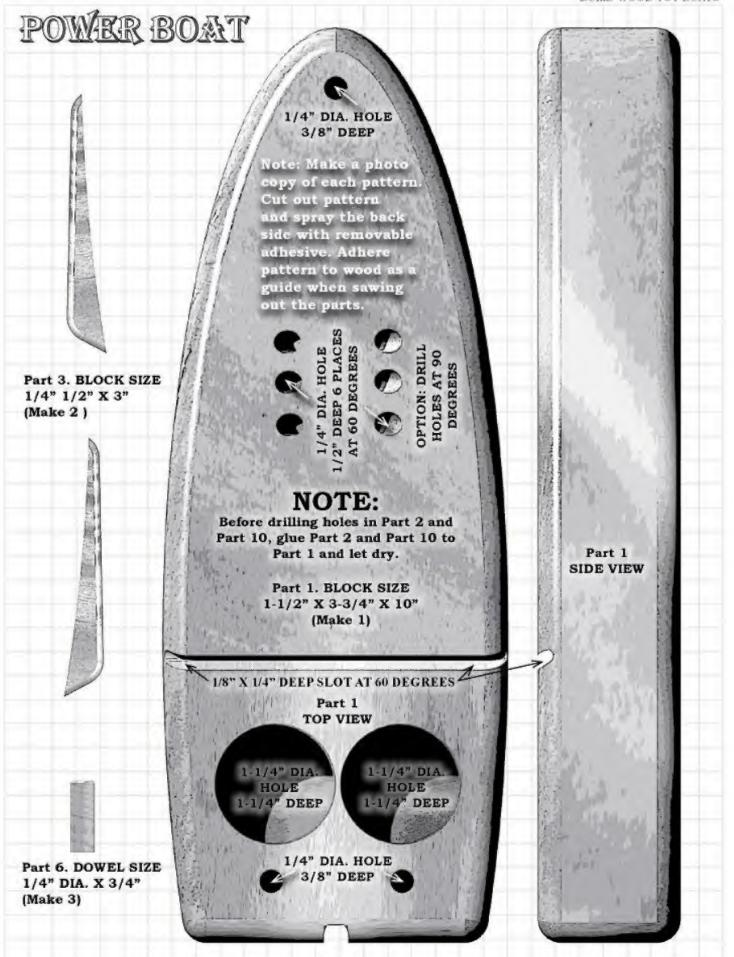


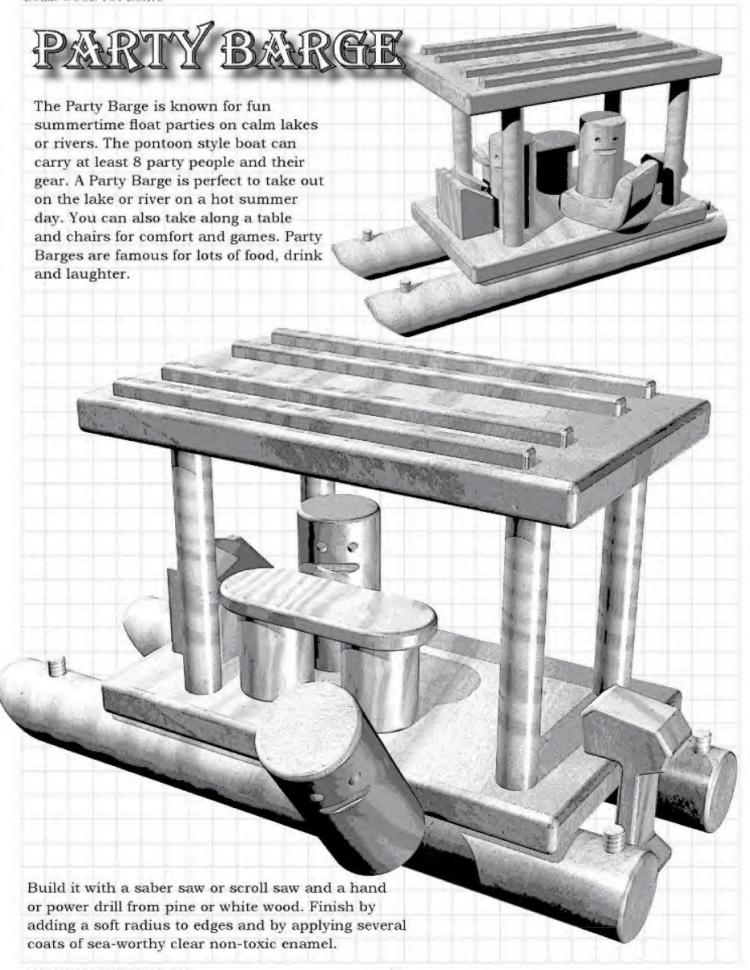
3. Apply woodworker's white glue to bottom edges of each Part 4 and Part 6. Press each into position through Part 1, Part 2 and Part 10. Let assembly dry before proceeding.

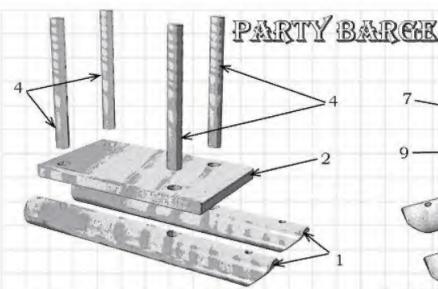


4. Apply woodworker's white glue to slot in back of Part 1. Press Part 7 into place. Add glue to inside edges of each Part 3. Press into place. Add glue to bottoms of each Part 5. Press into place and let dry.

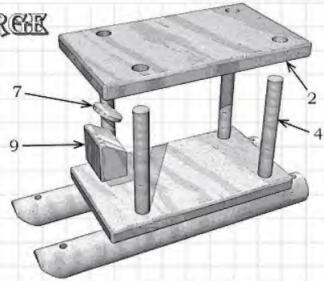




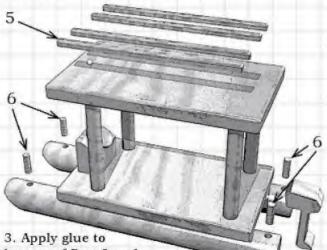




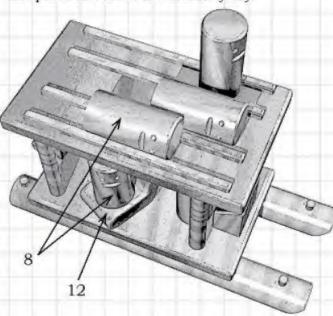
1. Add woodworker's white glue to ends of each Part 4. Press Part 4 thru Part 2 and into Part 1. Let dry.



2. Add glue to bottom of Part 7 and Part 9. Press in place. Add glue to tops of Part 4 and press Part 2 into place on Part 4. Let assembly dry.

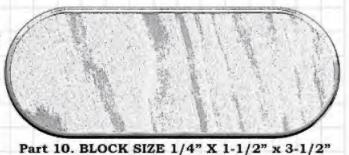


bottom of Part 3 and
the 4 pieces of Part 6. Press into
position. Add glue to bottom of the 4
pieces of Part 5 and press into place. Let dry.



1-1/4" DIA. HOLE 1/2" DEEP TOP VIEW

4. To make table, apply glue to top of each Part 11 and press into position on bottom side of Part 10. Let dry.



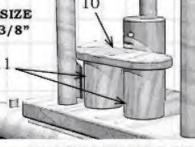
Part 12. BLOCK SIZE 1-1/2" X 1-1/2" X 2-1/2" (Make 1)

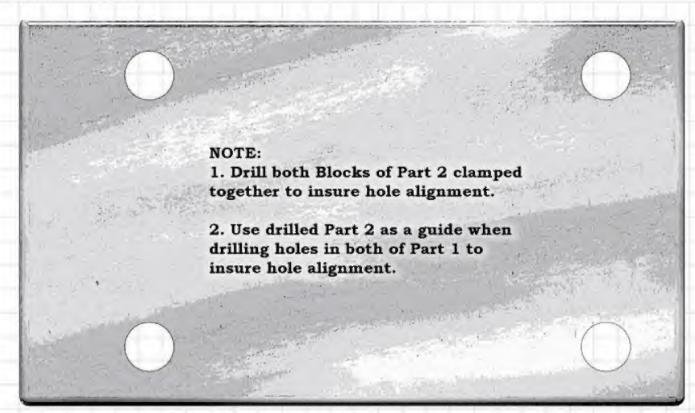
> SIDE VIEW



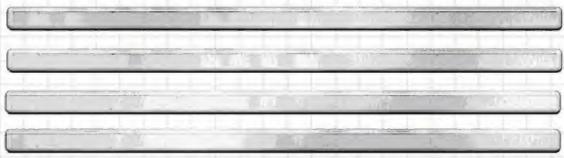
Part 11. DOWEL SIZE 1-1/8" DIA. X 1-3/8" (Make 2)

(Make 1)





Part 2. BLOCK SIZE 1/2" X 4" X 7" (Make 2)



Part 5. BLOCK SIZE 1/4" X 1/4" X 5-3/4" (Make 4)



Part 9. BLOCK SIZE 1" X 1-3/8" X 1-1/2" (Make 1)



Part 6. DOWEL SIZE 1/4" DIA. X 3/4" (Make 4)



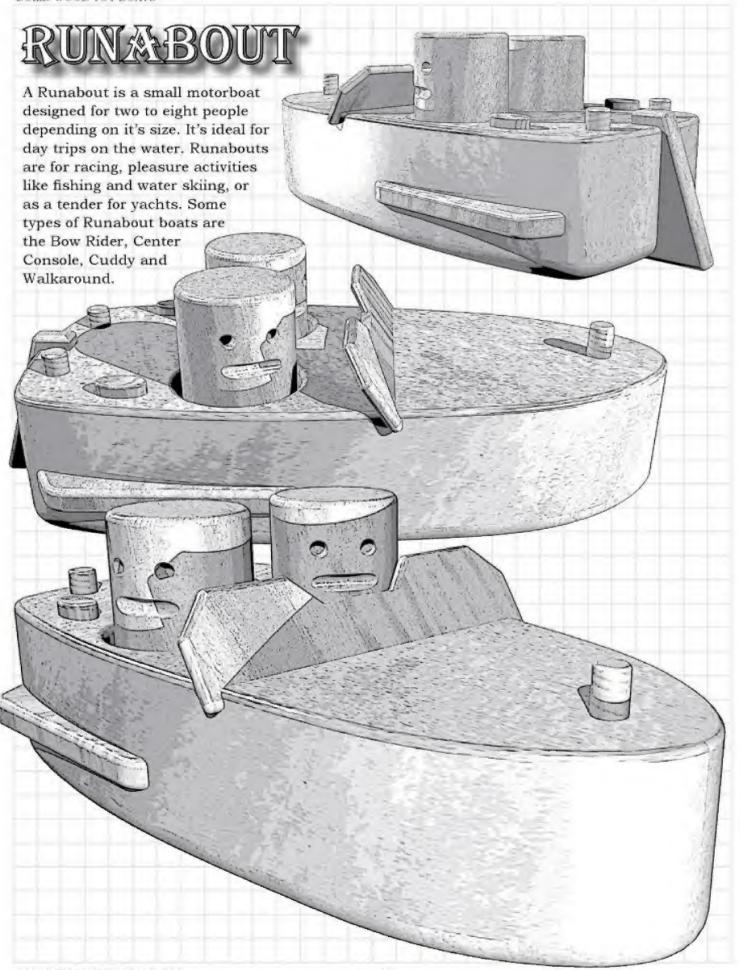
Part 7. DOWEL SIZE 1-1/8" DIA. X 1/8" (Make 1)

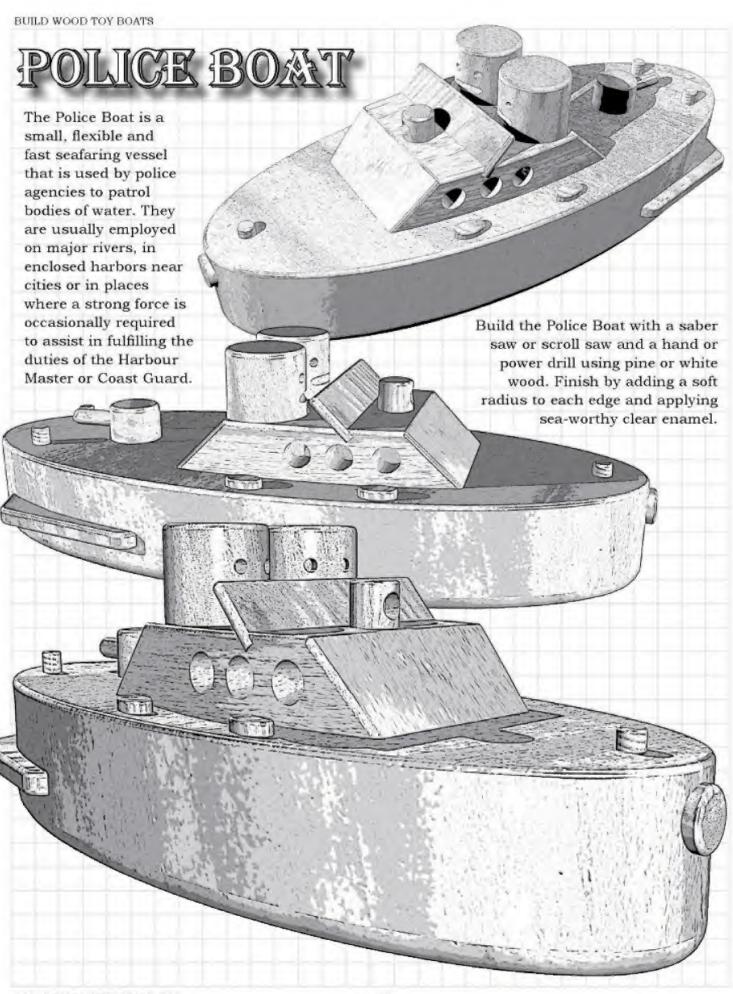


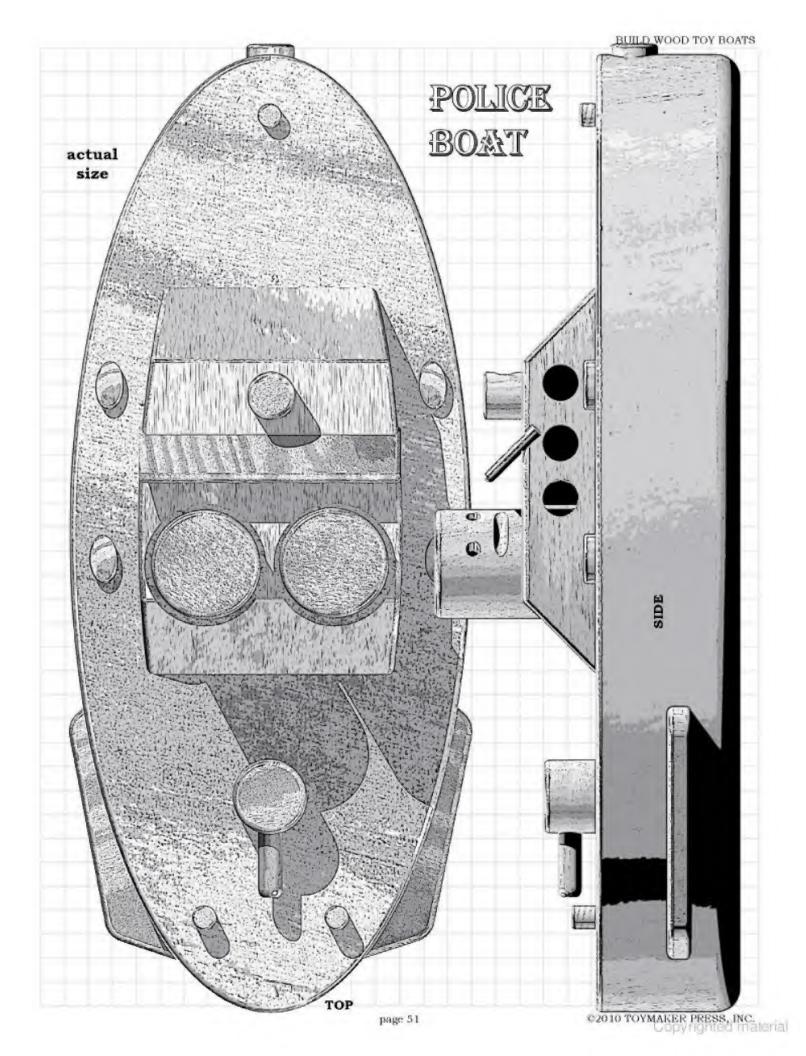
Part 8. DOWEL SIZE 1-1/8" DIA. X 2-1/4" (Make 2 or more)

PARTY BARGE

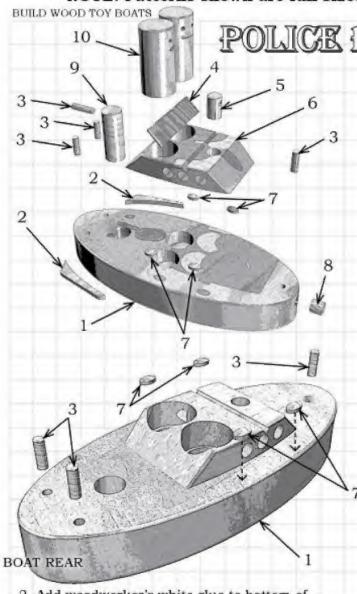
NOTE: Add radius to edges with sandpaper or router. BUILD WOOD TOY BOATS PARTY BARGE 3/8" DEEP 1/4" DIA. HOLE 1/2" DIA. 1/2" DEEP 1/2" DEEP HOLE Part 10. BLOCK SIZE Part 3. BLOCK SIZE 1/4" X 1-1/2" x 3-1/2" 3/4" X 1-3/8" X 2-3/8" (Make 1) (MAKE 1) Part 1. DOWEL SIZE 1-1/8" DIA. X 10-1/4" TOP EDGE Part 1 Part 1 BOTTOM SIDE VIEW VIEW Part 11. DOWEL SIZE 1-1/8" DIA. X 1-3/8" (Make 2) 1/2" DEEP 1/2" DEEP 1-1/4" DIA. HOLE 1/2" DEEP TOP VIEW 1/4" DIA. HOLE 3/8" DEEP Part 12. **BLOCK SIZE** 1-1/2" X 1-1/2" X 2-1/2" (Make 1) SIDE Part 4. DOWEL SIZE 1/2" DIA. X 4-5/8" VIEW (Make 4) C2010 TOYMAKER PRESS, INC. page 45



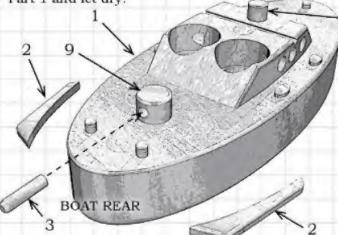




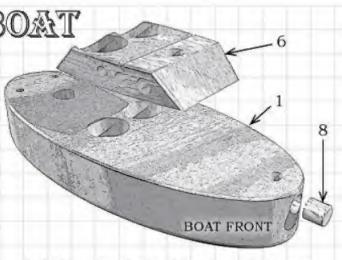
NOTE: Patterns shown are full size. Make photo copy for cutting guide.



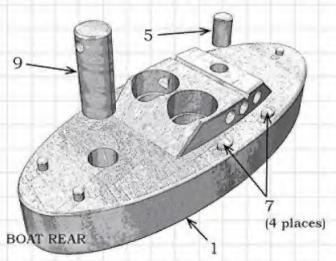
2. Add woodworker's white glue to bottom of three Part 3 parts. Press the Part 3 parts into place in the 3 holes in Part 1. Add glue to bottom side of each Part 7. Press into place on Part 1 and let dry.



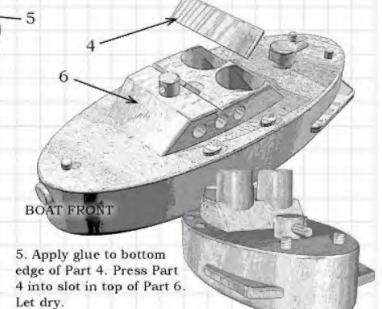
 Apply woodworker's white glue to inside edge of one Part 3 part. Press Part 3 into hole in Part
 Apply glue to inside edges of Part 2. Press into position on Part 1. Let dry.

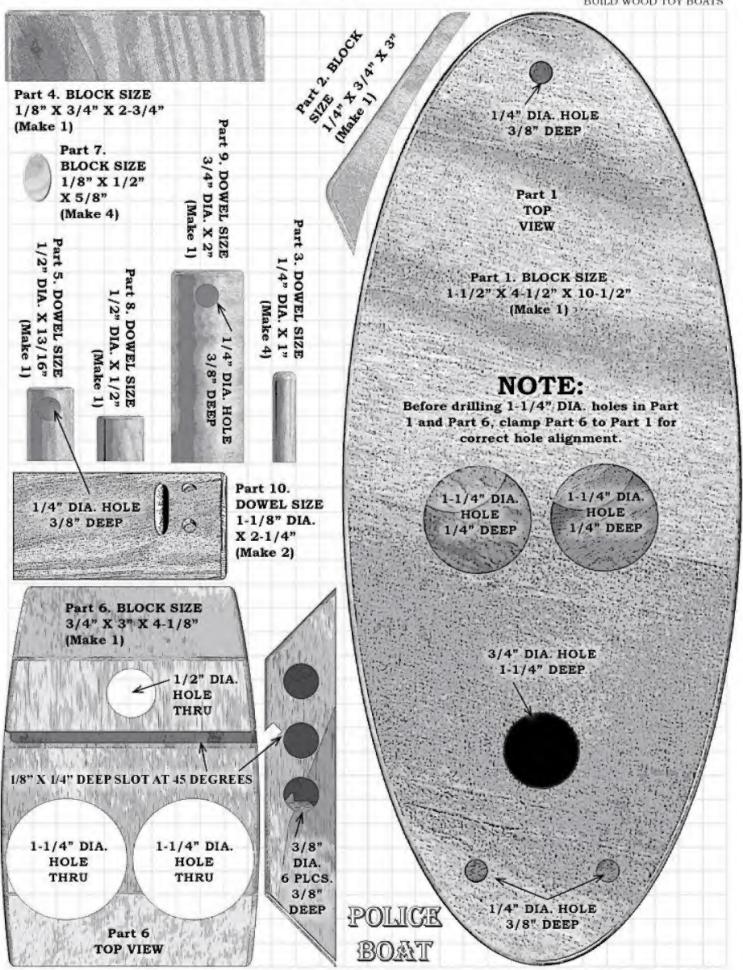


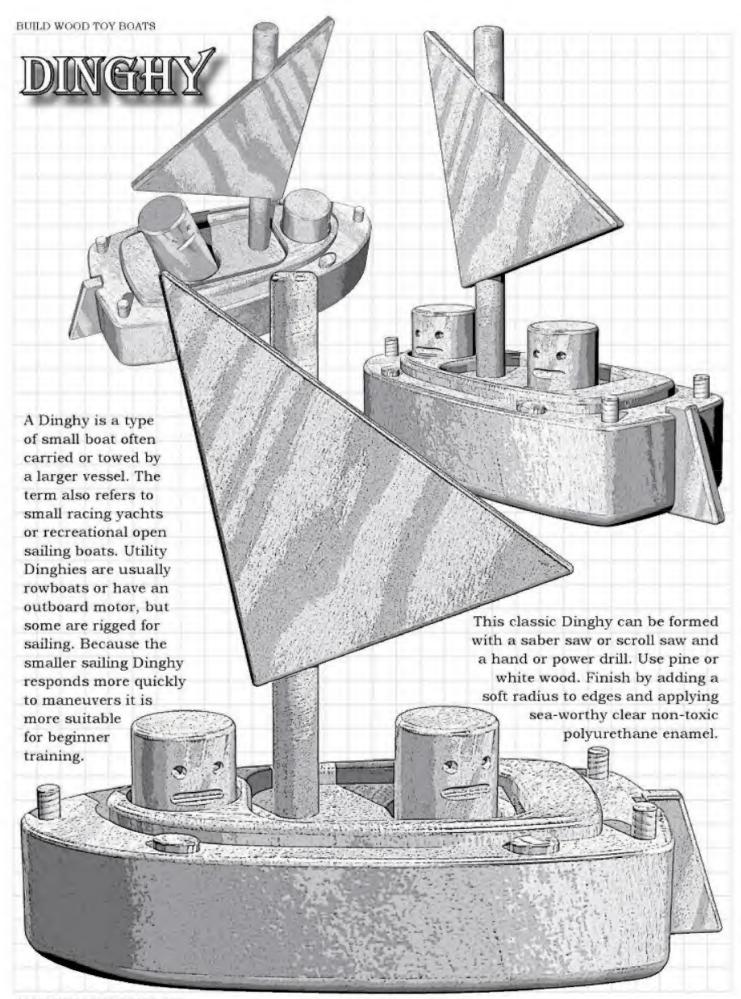
1. Add woodworker's white glue to bottom of Part 6 and to the edge of Part 8. Press each in place on Part 1. Let assembly dry completely.

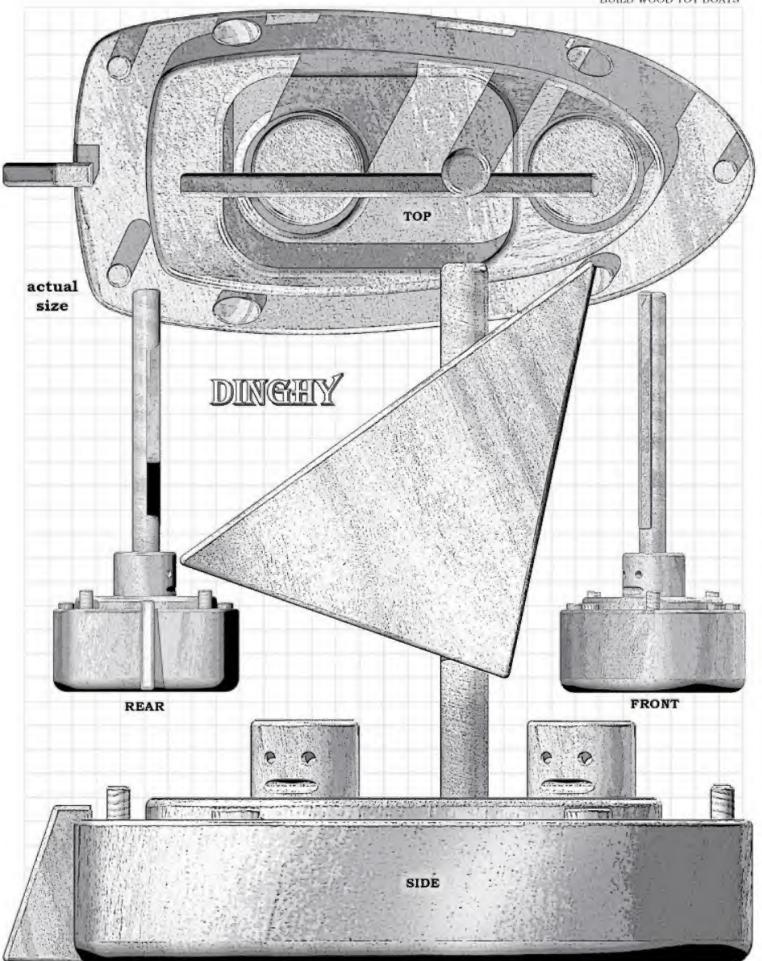


3. Apply woodworker's white glue to bottom of Part 5 and Part 9. Press into position on Part 1 and let dry. Hole at top of Part 9 faces towards rear of Part 1. Part 5 hole faces to front of Part 1.

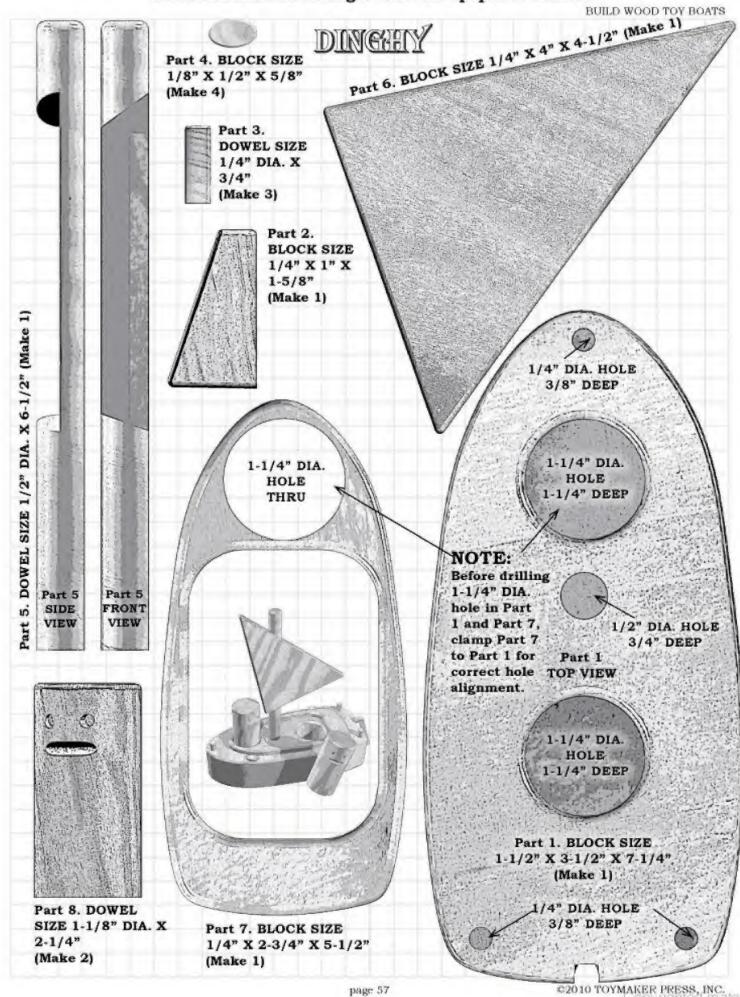


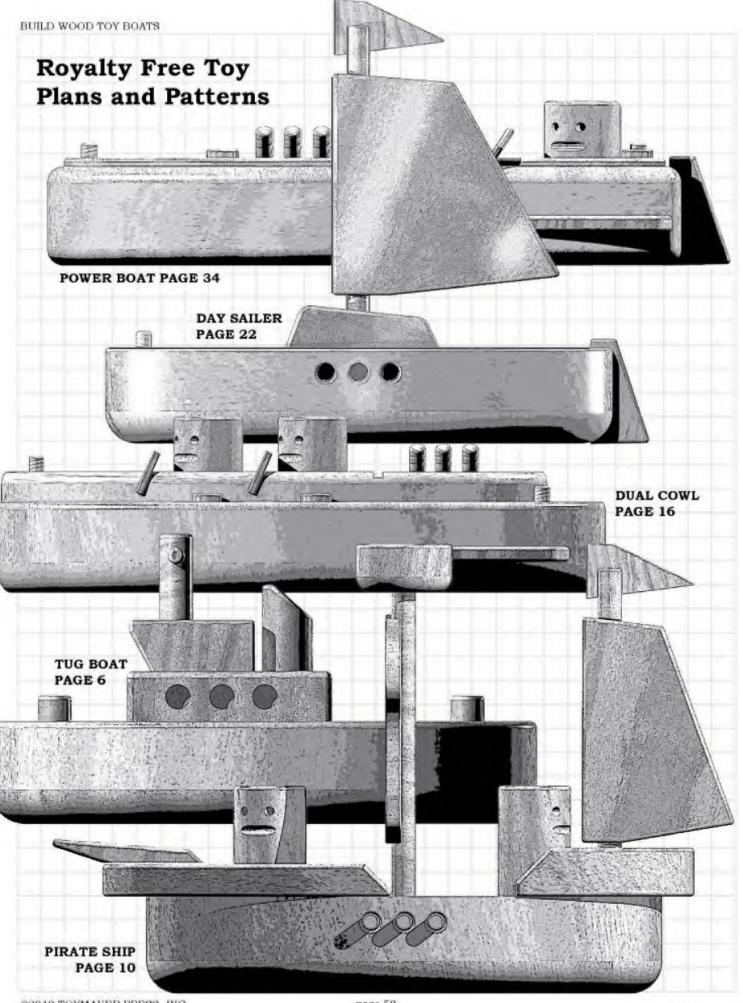


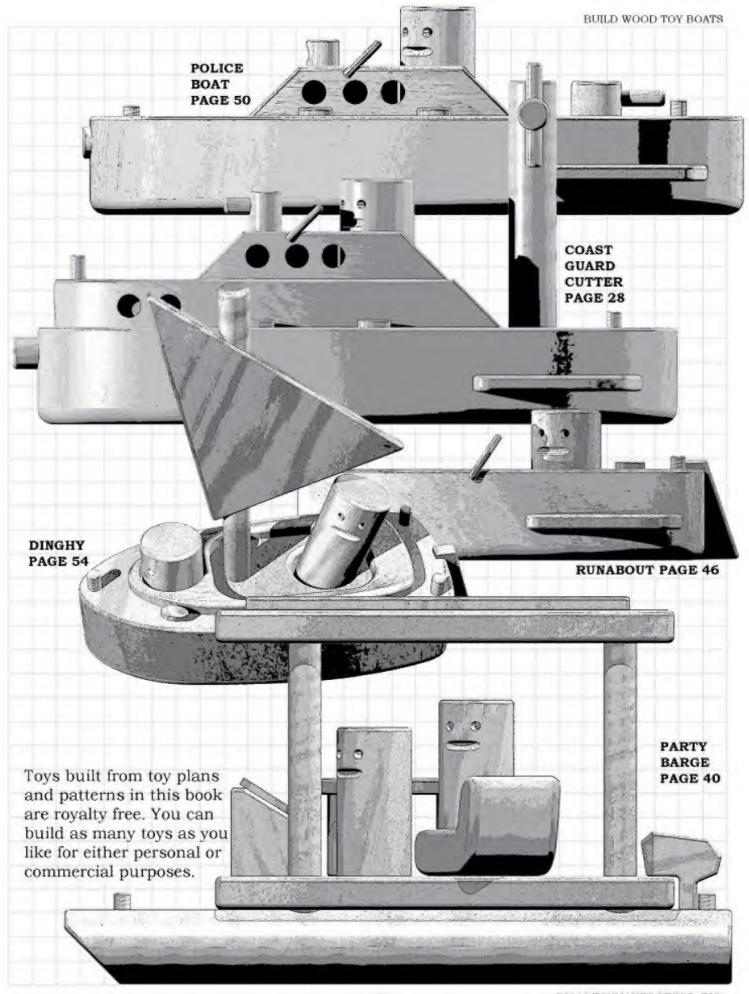




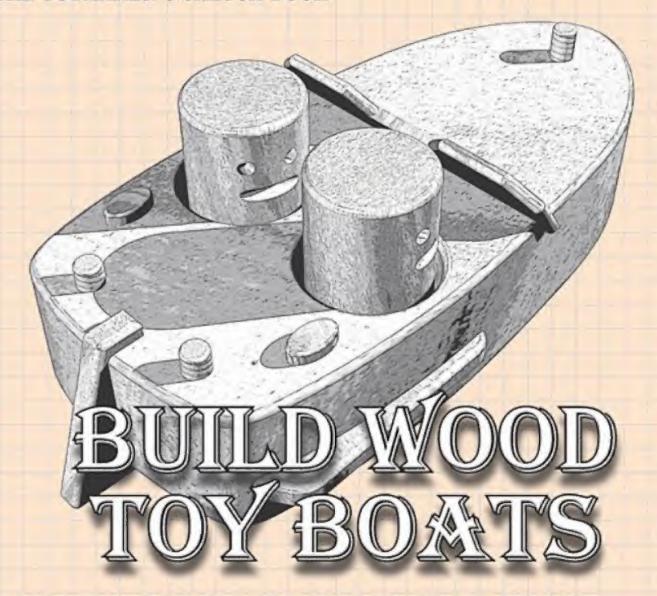
NOTE: Patterns shown are full size. Make photo copy for cutting guide. BUILD WOOD TOY BOATS 1. Add woodworker's white glue to bottom of Part 7. Press Part 7 into place on Part 1. Let assembly dry before proceeding. 2. Add woodworker's white glue to front edge Part 2. Press Part 2 into place in Part 1. Add glue to bottom of four Part 4. Press into place on Part 1. Part 5 long slot faces right side. 6 3. Apply 4. Apply woodworker's white woodworker's glue to bottom of white glue to Part 5. Press into flat surface on position in Part 1. face of Part 5. Add glue to ends of Press Part 6 into three Part 3. Press position on flat into holes in Part 1. surface of Part Let dry. 5. Let dry. C2010 TO YMAKER PRESS / PM page 56 Copyrighted material







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